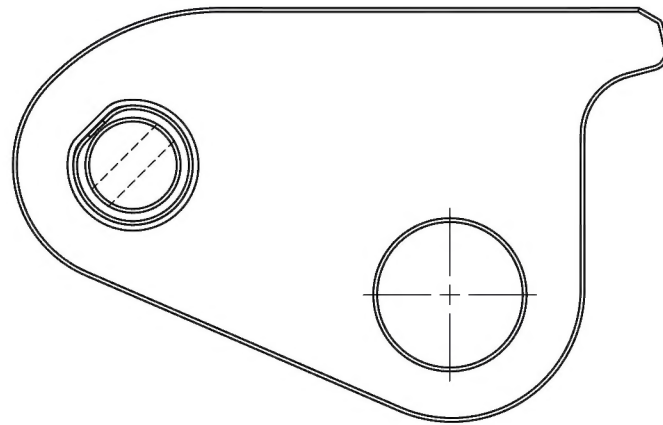
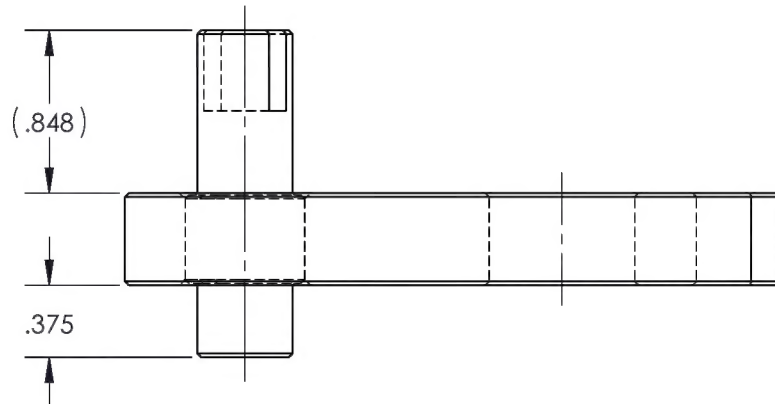


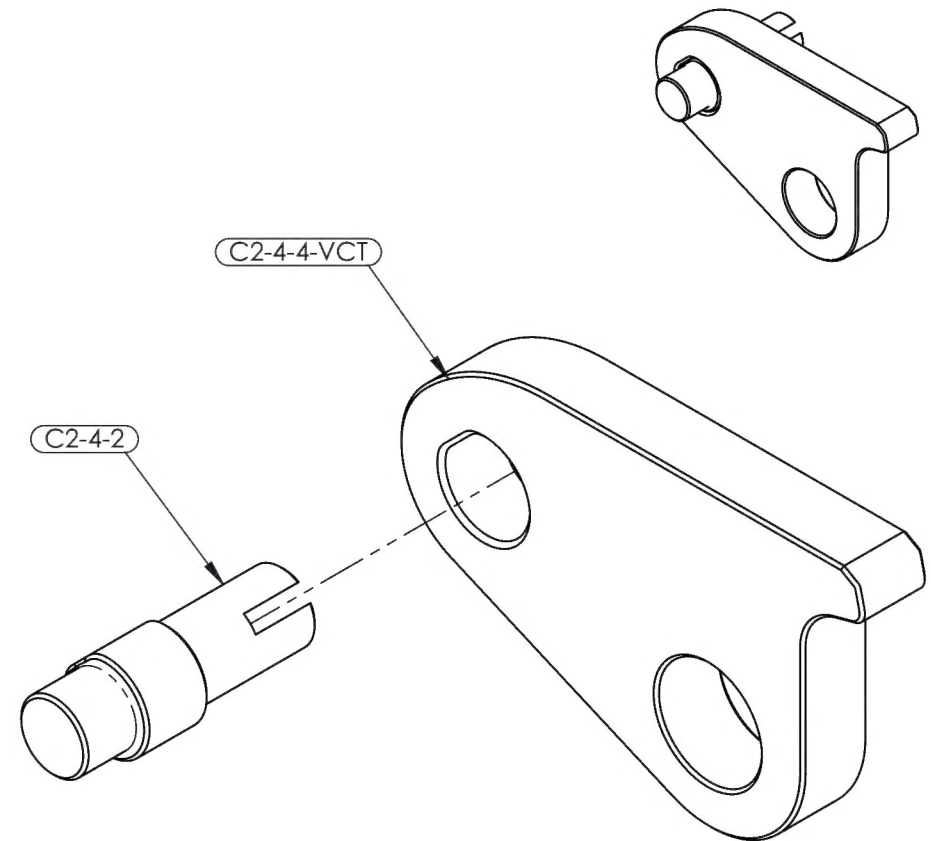
This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED



C2-4-4A-VCT

LATCH BEAM ASSEMBLY



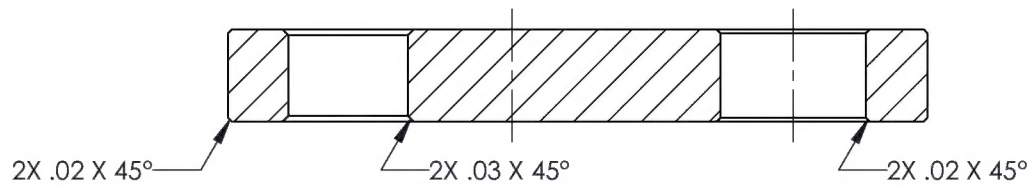
NOTE:
1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.

DART AEROSPACE	
TITLE VERTICAL CAPTURE TRANSPORT	
DWG NO. C2-4-4A-VCT	REV E1
MAT'L	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1 DATE 10/28/2013 SHEET 1 OF 2	

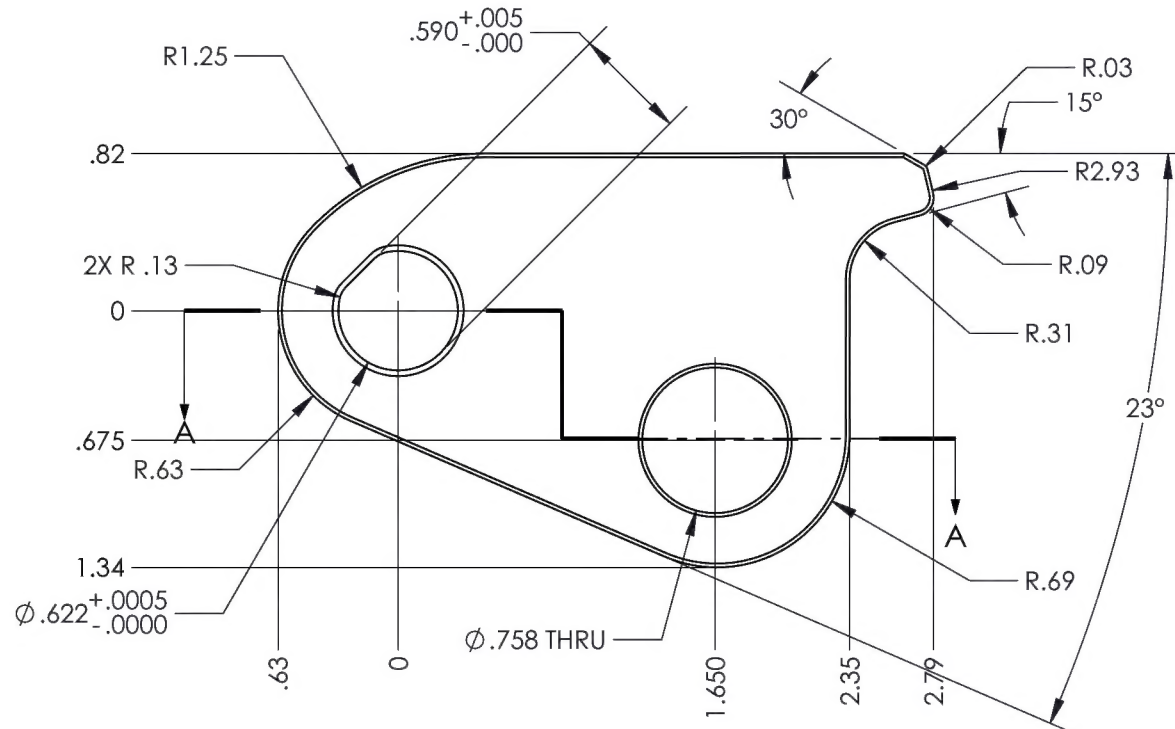
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C2-4-4-VCT	1	LATCH BEAM	4140	1/2 X 2-3/8 X 3-5/8	2
			C2-4-2	1	TRUNNION C2-HOOK	4140 Q & T	SEE RED BARN #C2-4-2	1

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED

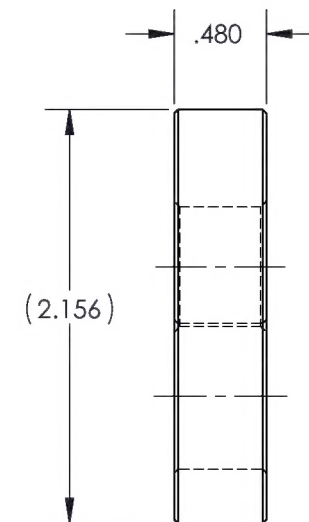
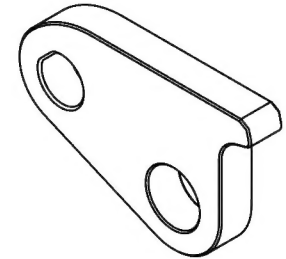


SECTION A-A



C2-4-4-VCT

LATCH BEAM



NOTES:

1. USED DXF FOR PART CONTOUR.
2. NICKEL PLATE .0004-.0006 AFTER ASSEMBLY WITH C2-4-2.

DART AEROSPACE	
TITLE VERTICAL CAPTURE TRANSPORT	
DWG NO. C2-4-4-VCT	REV E1
MAT'L 4140	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	APPROVED RC 32-36 HEAT TREAT FINISH SEE NOTE 2
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC USED ON MODEL
SCALE 1:1	DATE 11/1/2013
SHEET 2 OF 2	